

Illustration: may differ from specified module

Compact CHP ready for connection, mainly consisting of

- serially manufactured Industrial-Gas-Otto-engine
- air-cooled synchronous generator
- waste-gas heat exchanger integrated in primary cooling circuit
- oil reservoir with automatic oil feeding
- control cabinet with programmable controller and operating unit
- gas train

Integrated heat exchanger basket, mainly consisting of

- expansion tank in motor circuit and mixture circuit
- relief value in motor circuit, mixture circuit and heater circuit
- filling valves, cleanout valves and exhaust valves
- plate heat exchanger
- pumps for motor circuit, mixture circuit and heater circuit
- 3-way mixing valve for return temperature increase

Water and gas connections are executed with compensators.

Motor and generator are connected through a pluggable elastic metal plastics coupler to compensate radial offest, axial offset or angular offset. It is mounted on a framework vibration-cushionedly. Furthermor the framework is uncoupled through oscillation decoupling elements.

The control cabinet ist executed as a separate unit. All regulation and control functions as well as control elements are part of the control cabinet. Assisted by a menu-navigated display performace data and state data could be readed and adjusted easily.

The drive of the CHP is caused by a water-cooled, supercharged Otto-Gas-Engine. It is stationary engine designed for permanent operation. A micorprocessor-controlled ignition ensures an optimal adaption of the ignition point and the ignition energy to the gas quality (methane number).

The lambda control is carried out without lambda probe over the combustion chamber temperature, which is determined with the aid of a thermocouple in the cylinder. The combustion chamber temperature represents a proxy for the mixing ratio dar. Using the combustion chamber temperature, the optimum lambda value for each operating condition is set.

Besides an exceedingly high electrical efficiency, a double-staged mixture cooling, including a low temperature circuit and a high temperature circuit, leads to an ideal usage of thermal power from the mixture heat.



avus2000c Biogas 50% CH4, 50% CO2

Engine data	Hz	400	Engine utilities					
Mixture cooling to	°C	55	Lubricate consumption			kg/h	0,40	
RPM	1/min	1.500	Filling capacity lubricant min./max.			1	300	
ISO standard power (mech.)	kW	2.054						
Arrangement of cylinders		V	Filling capacity cooling water		I	210		
Number of cylinders		20	Operating pressure (max.)			bar	2,5	
Bore	mm	170	Cooling water recirculated quantity (min. / max.)			m³/h	60 / 85	
Stroke	mm	195	Cooling water temperature (inflow)			°C	80	
Swept volume	I	89	Cooling water temperature (exit)			°C	93	
			Balance (inflow/exit, max.)			K	13	
direction of rotation (look on balance wheel)		links						
			Mixture inflow temperature after damper (max.)		°C	55		
compression ratio	3	13,5 : 1	Mixture cooling water, inflow temperature low			°C	50	
average effective pressure	bar	18,5	temperature circuit (max.)					
average piston speed	m/s	9,8	Mixture cooling water recirculated quantity low			m³/h	40	
			temperature circuit (max.)					
Power data	Hz	50	·-					
			Efficiencies					
Load	%	100		%	100	75	50	
Ignition timing	grad	variabel	Electrical	%	42,3	41,1	38,8	
ISO standard power (mech.)	kW	2.054	Mechanical	%	43,4	42,2	40,2	
Electrical power	kW el	2.000	Thermal	%	42,5	43,7	45,8	
			Total (el. + th.)	%	84,8	84,8	84,6	
Cooling water heat	kW	1.043						
Low temperature mixture heat	kW	133	Power number		1,00	0,94	0,85	
High temperature mixture heat	kW	0						
Waste gas heat up to 180°C	kW	966	Mass flows and volun	ne flows				
useable thermal power at 180°C	kW	2.009						
radiant heat of module (max.)	kW	226	Combustion air mass fl	low		kg/h	9.091	
nominal power	kW	4.730	Combustion air volume	flow		Nm³/h	7.470	
Fuel consumption (mech.)	kWh/kWh	2,30	Supply air volume flow			m³/h	77.470	
Fuel consumption (el.)	(Wh/kWh el	2,37						
			Combustible mass flow	/		kg/h	1.281	
Temperatures and pressures			Combustible volume flo	WC		m³/h	949	
Waste gas temperature after turbine	°C	479	Waste gas mass flow,	wet		kg/h	10.369	
exhaus back pressure (max.)	mbar	50	Waste gas mass flow, dry			kg/h	9.691	
			Waste gas volume flow			m³/h	7.895	
Heating water return temperature (max.)	°C	70	Waste gas volume flow	v, dry		m³/h	7.000	
Heating water flow temperature (max.)	°C	90						
Pressure decrease heating circuit (max.)	mbar	200	Heating water volume f	flow (max.)		m³/h	115,07	
maximum backpressure at the air intake	mbar	5	Technical basic conditions					
			-		_			
Emission value at 5% residual oxygen			Power conditions acc. t					
NO:	/h l 2	500	Norm conditions: air pressure: 1000mbar,					
NOx	mg/Nm³	< 500	air temperature: 25°C or 295 K, rel. humidity: 30%					
CO	mg/Nm³	< 1.000	Gasquality according "TR 0199-99-3017"					
			All data are related to full load engine running at denoted					
			media temperatures and are subject to technical advancements.					
			Equipment as well as installation systems have to meet all					
			MWM technical instructions.					
				When installed > 400 m and/or with intake air temperatures > 30 °C,				
			the power reduction must be determined on a project-specific basis.					

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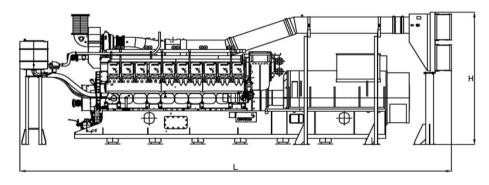


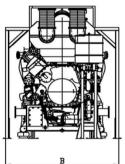
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Generator data			Main dimensions and weights		
Manufacturer		Marelli	Module:		
Туре		MJB 560 LB 4	Length (L)	mm	7.816
Power	kVA	2.500	Height (H)	mm	2.615
Voltage	V	400	Width (B)	mm	2.140
Frequency	Hz	50	Weight dry (approx.)	kg	18.100
Rated Speed	1/min	1500			
Nominal current at Cos ϕ = 0,8	Α	3.608	Control cabinet:		
Cos φ		1	Height (H)	mm	2.200
Efficiency (full load) at Cos ϕ = 1	%	97,35	Width (B)	mm	1.400
Efficiency (full load) at $\cos \varphi = 0.8$	%	96,62	Depth (T)	mm	600
Reactance Xd	p.u.	230	Weight (approx.)	kg	250
Reactance X'd	p.u.	25,7			
Reactance X"d	p.u.	14,3	Power switch cabinet:		
Mass moment of inertia	kgm²	98	Height (H)	mm	2.100
Stator circuit		Stern	Width (B)	mm	600
Ambient air temperature	°C	40	Depth (T)	mm	600
Protection class		IP 23	Weight (approx.)	kg	120

The Cos Phi can be adjusted in between 0,8 inductive (lagging) and 0,95 capacitive (leading). The precise adjustment value however should be decided by the Utility company.

Modul:





Control cabinet:



Power switch cabinet:

